Our members are family. Join NCMA today!
Our Mission
The mission of the National Concrete Masonry Association is to advance, protect and promote the common interests of its members.

NCMA 2016 Annual Report

Introduction 7
Strategic Plan 9
Education and Outreach 11
Advocating and Partnering 13
Events and Networking 15
Researching 17
Helping our Members 19
Financials 21
Board, Members, Staff 23

Our Vision
We envision NCMA being recognized as the industry expert and primary information source for concrete masonry and related products by NCMA members. Through networking, marketing and education, NCMA will demonstrate the intrinsic value that member-produced products provide the building process.
“County Materials values our affiliation with the National Concrete Masonry Association, which spans more than 35 years as a producer member. Throughout this history, County Materials has maintained a strong commitment to the association and the masonry industry by being active on the NCMA board, and supporting efforts to improve workforce development and training initiatives, meaningful and safe employment for people, and contributions to local and regional economic development.” Bryan Jones, County Materials
Welcome to NCMA

A Look Under the Hood!
The year 2016 marked a year of many changes for the association. Changes in the construction economy, competitive systems, industry consolidation, and broad shifts in technology have all affected the association and its members. As a result, we took a hard “look under the hood,” at the association’s direction in facing these forces, with strategic initiatives. This year’s Annual Report provides a snapshot of the many accomplishments in 2016. A few of those that we would like to highlight for you include:

- Our committees pledged a renewed focus on communications efforts to highlight association resources to those designing and building with all our products: concrete masonry, segmental retaining wall units and related hardscape products, and manufactured stone veneer.
- We were more aggressive with industry partners to leverage resources for the purpose of expanding markets.
- We launched the new Concrete Products Community where others can openly engage in discussion on how to use and install our members’ products.
- We resurrected in-person education programs such as the Basic Block & Hardscapes Sales School and set the wheels in motion for developing more.
- We announced plans to host our first equipment and machinery show in five years with ICON EXPO in 2018.
- We continued to make great strides in Congress in pursuit of a bold initiative to create an industry-wide commodity check-off program for concrete masonry research, education and promotion.

What a great year it has been because of the people who have made it happen. NCMA is not just a building and a pile of programs. The people who make up our organization are what make it special. We have the people. We have the ideas. We have the know-how. We have the opportunity. We are an industry full of doers. And – we can count on the fact that 2017 will bring about more changes. Not only will new leadership in the White House influence construction outcomes, other changing dynamics will also cause us to respond and to take advantage. We can’t wait to see what we “DO” together in 2017!

Who we are:

Hardscape Products
The SRW and Hardscape Products market segment promotes a variety of dry-cast concrete products used in hardscape applications. These include segmental retaining wall units, articulating concrete block, and other products such as fence wall units. Initiatives include improving the quality of SRW walls, optimizing durability of dry-cast concrete products, and educating and certifying installers of these products.

Masonry
The Masonry market segment promotes concrete masonry units and assemblies. These include standard CMU, concrete brick, and other products that are used as vertical wall applications in buildings. Initiatives include research to improve systems, communications to decision makers, and education of industry personnel.

Stone
The Manufactured Stone Veneer market segment promotes non-structural lightweight concrete products produced to simulate natural stone and add other textures. These products are adhered to a variety of structural backing systems. Initiatives include development of ASTM standards for the products and promotion of proper installation methods and techniques.
“For over twenty five years Allan Block has been an active member of the National Concrete Masonry Association, during which time the NCMA provided a platform to help AB become part of the SRW industry. From the initial days where we were afforded the opportunity to meet and become partners with producer members to current times when we were able to be part of overcoming challenges the industry has faced, the NCMA is a place to meet and work together for common good.” Tim Bott, Allan Block
Strategic Plan

Strategic Planning
The NCMA Board engaged McKinley Advisors to embark on an effort to develop a new strategic plan to direct the association’s efforts to better support its members. The following goals were identified for NCMA’s strategic focus for the next three years.

Industry Strength
Increase NCMA’s industry influence by engaging members and industry partners.

Market Growth
Define, measure, and increase the position of concrete products throughout the built environment.

Fiscal Strength
Proactively ensure long-term sustainability through strategic programs and membership growth.

Voice of the Industry
Educate, advocate, and proactively influence the design and regulatory communities to advance NCMA member products.

Leadership Restructuring
New NCMA Bylaws were approved that streamline the NCMA Board. The Board for 2017 and beyond is reduced to 25 members, in order to improve efficiency and promote better engagement of the Board in the management of the association.

Market Segment Strategic Plans
Each NCMA market segment has a strategic plan to move their market segment forward.

Hardscape Products
The SRW and Hardscape Products market segment approved a new strategic plan in 2016 increasing emphasis on communications and innovative technologies to advance the industry.

Masonry
The Masonry market segment strategic plan encompasses educating ourselves and users of our products in order to better sell, position and utilize concrete masonry as a building system.

Stone
The Manufactured Stone Veneer market segment focuses on improving the quality of manufactured stone units and assemblies. Specific areas include ASTM standards and code provisions for these materials and assemblies.
“Stalite’s partnership with NCMA provides a solid platform to work together for the betterment of the concrete masonry industry. NCMA is a valuable resource to Stalite’s ongoing promotion efforts. NCMA helps keep Stalite abreast of potential changes in codes, market trends and industry updates. Everybody associated with the concrete masonry industry should be a member of the NCMA team.” Paul Hoben, Stalite
Education and Outreach

NCMA’s website continues to be the main conduit for information to the industry. In 2016, we had 62,000+ visitors to www.ncma.org.

**5,000+**
NCMA educated over 5,000 individuals in 2016. These courses and seminars were attended by a wide cross-section of people, including:
- Industry Professionals
- Architects and Engineers
- Contractors
- Government Officials
- And more!

**10,000+**
More than 10,000 technical inquiries were received – AND ANSWERED – through NCMA's tech call hotline. Technical service staff are always available to help with questions and about how to use our members’ products.

"Without a doubt, one of the major benefits of NCMA Membership is the availability for quick technical assistance and clarification via the NCMA Technical Hotline. At the ready – via phone or e-mail – are experts to assist you as your challenges arise. This is REAL value!" - Canan D’Avela, Concrete Products Group

**4,000+**
Concrete Masonry Designs Online published 22 NEW ARTICLES in 2016 generating over 4,000 VIEWS. These articles provide valuable information and inspiration to the design community and demonstrated effective use of concrete masonry, hardscape, and manufactured stone veneer products.

**Social Media**
Our social media presence and interaction continues to grow. In the past year, the number of followers to NCMA’s social media accounts DOUBLED. In that same time, the number of views on posts and content QUADRUPLED.

10,000+ technical inquiries were received – AND ANSWERED – through NCMA's tech call hotline. Technical service staff are always available to help with questions and about how to use our members’ products.

"Without a doubt, one of the major benefits of NCMA Membership is the availability for quick technical assistance and clarification via the NCMA Technical Hotline. At the ready – via phone or e-mail – are experts to assist you as your challenges arise. This is REAL value!" - Canan D’Avela, Concrete Products Group

Concrete Masonry Designs Online published 22 NEW ARTICLES in 2016 generating over 4,000 VIEWS. These articles provide valuable information and inspiration to the design community and demonstrated effective use of concrete masonry, hardscape, and manufactured stone veneer products.

Social Media
Our social media presence and interaction continues to grow. In the past year, the number of followers to NCMA’s social media accounts DOUBLED. In that same time, the number of views on posts and content QUADRUPLED.

10,000+ technical inquiries were received – AND ANSWERED – through NCMA's tech call hotline. Technical service staff are always available to help with questions and about how to use our members’ products.

"Without a doubt, one of the major benefits of NCMA Membership is the availability for quick technical assistance and clarification via the NCMA Technical Hotline. At the ready – via phone or e-mail – are experts to assist you as your challenges arise. This is REAL value!" - Canan D’Avela, Concrete Products Group

Concrete Masonry Designs Online published 22 NEW ARTICLES in 2016 generating over 4,000 VIEWS. These articles provide valuable information and inspiration to the design community and demonstrated effective use of concrete masonry, hardscape, and manufactured stone veneer products.
“The staff at NCMA has provided great technical support, and has been there countless times when I’ve needed help answering questions for architects and engineers. Chairing the EPD Task group was a great experience, and I learned a great deal during the process of developing the PCR for our industry.” Heidi Jandris, A Jandris & Sons.
Advocating and Partnering

Government Affairs
CMU Check-off Program – Tremendous headway was made in 2016 to obtain authorization from Congress for concrete masonry producers to consider a commodity check-off program. This program would put concrete masonry back on a level playing field with other building materials to conduct industry research, education and promotion. HR985, the Concrete Masonry Products Research, Education, and Promotion Act, was passed by the House of Representatives in November 355-38. The bill was not acted on by the Senate. NCMA is working to leverage the progress made into the 115th Congress in 2017.

Silica Rule – OSHA released its final rule on crystalline silica exposure in March of 2016. NCMA participated in the regulatory process, but also concluded that there are elements of the new rule that are still unwarranted. NCMA has joined a legal petition against the implementation of the rule. Hearings are expected in 2017.

Resilience/Infrastructure – NCMA continued to work with industry partners to support federal policies that would recognize the value of resilient construction to better protect communities and speed their recovery from disasters. Similarly, NCMA was active in working to not only promote increased and long term investment in our nation’s highways and infrastructure, but also to include language in such legislation to encourage increased consideration of concrete products in retaining walls, sound barrier walls, and other solutions.

Political Action Committee
• Raised $30,000 in 2016
• Fund currently at more than $90,000

BIM-M
2016 was a busy year for the BIM for Masonry Initiative. A variety of resources were released, including:
• BIM Deliverables Guide for Contractors
• BIM Revit Guide for Masonry development
• Revit Masonry Wall Content Library
• Revit Training Videos
• Masonry Unit Database

Partnerships
NCMA maintains close relationships with a broad array of local, regional, and national organizations as illustrated below.
“Our membership in NCMA has given us the opportunity to stay abreast with important industry trends and issues. Through NCMA, we are able to be active within our industry to help promote education, research and government relations for our building materials products.” Joe Bowden, Mutual Materials
Events and Networking

**ICON EXPO 2018**
NCMA will launch a Machinery and Equipment show occurring three years beginning in 2018. The event will take place at the Indiana Convention Center, February 9-10, 2018 in Indianapolis, IN. NCMA producer and associate members are working to create an unprecedented event.

**MORE TO COME!**

---

**ICON-Xchange 2016**
In its 3rd year the ICON-Xchange B2B was held at the Shingle Creek Resort in Orlando, FL, February 24-25.

- 686 B2B Meetings Scheduled
- 296 Total B2B Participants

NCMA’s 2016 Annual Convention immediately followed the ICON-Xchange B2B event.

- 199 Registrants
- 544 Total Combined Attendance
- 50 Committee hours

---

**NCMA Midyear 2016**
2016 NCMA Midyear Meeting was held at the ever-popular Coeur d’Alene Resort in Coeur d’Alene, ID, on September 11-14.

- 224 Registrants
- 110 Companies represented
- 55 Committee hours
- 60 Participants for golf outing at Coeur d’Alene’s famous floating green golf course.

---

**Midyear 2017**
NCMA will hold the 2017 Midyear Meeting in Toronto, August 21-24, 2017 at the Westin Harbour Castle Hotel. This meeting will be held in conjunction with ICPI.

---

**100-Year Anniversary**
NCMA will celebrate its 100 year Anniversary during the 2018 Midyear Meeting taking place at the InterContinental Hotel in Chicago, IL, July 31 – August 3. The 100-Year Anniversary task force worked throughout the year making plans and collecting sponsorships for the event. Sponsorships collected in 2016 totaled

$111,500. MORE TO COME!
"Basalite benefits from the NCMA as a sound technical source for concrete masonry and segmental retaining walls. In addition, the ability to network and develop deep and lasting relationships with other industry professionals (producers and suppliers) is invaluable. " Dale Puskas, Basalite Concrete Products
Market Intel

In early 2016, NCMA released a comprehensive survey gauging the opinions of those within the critical decision path for selecting construction materials for buildings.

**Material Choice**
Architects drive the material choice in 9 of 10 market applications.

**Design Drivers**
Initial cost of construction was the most important influencer in material selection, followed by structural strength and durability.

**The Competition**
Respondents ranked wood construction as the lowest value, but predicted the market share of wood construction to increase over the next five years.

---

**Dry Stack Masonry**
1,445% increase in design compressive strength of dry-stack masonry based on NCMA Research. For off-the-shelf ASTM C90 units, design strength expected to increase from 90 psi to 1,440 psi.

**Energy Modeling**
22,608 Whole building energy simulations were completed through a project with Pacific Northwest National Labs. This energy modeling data is supporting building energy code work and can be used for comparing energy use of concrete masonry systems with other competing systems.

**Cost vs. Value**
92.9% Return on investment for adding manufactured stone veneer to a home. Based on Remodeling Magazine’s Cost vs. Value study in 2016. MSV is a great investment.

**Academic Survey**
69% (18/26) engineering programs surveyed use NCMA TEK as part of their curriculum. 100% of architecture programs surveyed integrate NCMA TEK into their curriculum.

---

**Advocating for SRW’S**
Released this year, the **SRW Best Practices Guide** supported the Zero Wall Failures Initiative. Key recommendations discussed in the Guide include:
- F/T Durability Map
- Maximum Grid Spacing
- Reinforced Soil Requirements
- Water Management
- Inspection and Quality Assurance

---

**Design**
- 100% Design Efficiency Increase - Supported through NCMA Foundation-sponsored research, recent changes to masonry structural design standards have increased design efficiency by 100%.

8000+
Number of code change proposals analyzed.

---

2016 ANNUAL REPORT • NATIONAL CONCRETE MASONRY ASSOCIATION • 17
“NCMA has added an even more professional aspect to our manufactured stone industry. Having the support of NCMA technical and engineering staff has been beneficial at ASTM with respect to standards for our industry. Access to the NCMA lab has enabled in house research to help guide and support testing and material evaluations required for ASTM balloting.” Chris Hines, Boral Stone Products LLC
Helping Our Members

Safety Awards
NCMA members are committed to the health and safety of their employees. The annual NCMA/ICPI Safety Awards recognize those companies with exemplary safety records. In 2016, a record 142 awards were given, with 114 of those given to production plants with ZERO recordable injuries.

NCMA Laboratory
The NCMA Laboratory is a resource for all members. The lab is staffed by engineers and technicians with particular expertise in testing of dry-cast concrete products. In 2016, the lab completed OVER 450 projects for more than 150 different clients.

Young Professionals Group
NCMA’s Young Professionals Group continues to provide a community for the younger members of the association to network, learn, and grow. This year they have taken a leadership role in NCMA’s digital presence, including social media and redeveloping NCMA’s website.

Solutions Center
NCMA Solutions Center is the place to find answers to technical questions. There are OVER 1,600 technical documents. There were NEARLY 135,000 page views in 2016. The Solutions Center is supported by subscriptions from NCMA members. Currently about 2/3 of NCMA members are subscribers. Let’s get that to 100% in 2017!

Building an Army
Promotion and outreach will continue to be a focus for 2017. Efforts are in motion to expand and enhance the online education library on CPU Online as well as new in-person education programs. The momentum created through CMD Online will continue, and NCMA will be working on a new and enhanced website in 2017.

Educating Ourselves
Many NCMA education offerings target industry professionals, giving them the tools necessary to be experts in member products and systems. In 2016, a new CONCRETE MASONRY TECHNOLOGIST credential program was created to recognize individuals who have committed to education about concrete masonry systems. To date there are 15 TECHNOLOGISTS and more are working to become certified.

Educating the designers who use our products is a priority. The NCMA CONTINUING EDUCATION FACILITATOR program gives members the opportunity to deliver NCMA presentations to architects for the continuing education credits they need! Get authorized today!

The TRAIN-THE-TRAINER program for SRW installers is going strong. There are 71 trainers nationwide. 150 installers were certified in 2016, bringing the total currently certified to over 650!

Tradeshows
The industry reached a wide audience through participation at tradeshows. NCMA exhibited at World of Concrete, Hardscapes North America, and participated at the FHWA Transportation Research Board.
“As a family business, being a member of the NCMA has been that 12th man on the field. It has trained us well, tackles some big Government issues, and offers a spirited voice promoting our product. A very worthwhile investment.” Marty Eisenstein, National Block Company
## NCMA 2016 Financials

<table>
<thead>
<tr>
<th>Revenues</th>
<th>2016</th>
<th>2015</th>
</tr>
</thead>
<tbody>
<tr>
<td>Member Dues Revenue</td>
<td>$2,006,498</td>
<td>$1,942,209</td>
</tr>
<tr>
<td>Meetings &amp; Tradeshow Revenue</td>
<td>$939,193</td>
<td>$968,226</td>
</tr>
<tr>
<td>Research Lab Revenue</td>
<td>$397,711</td>
<td>$396,177</td>
</tr>
<tr>
<td>Publications &amp; Education</td>
<td>$361,253</td>
<td>$380,542</td>
</tr>
<tr>
<td>Other</td>
<td>$333,773</td>
<td>$242,470</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td><strong>$4,038,428</strong></td>
<td><strong>$3,929,624</strong></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Expenses</th>
<th>2016</th>
<th>2015</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating Expenses</td>
<td>$(2,925,874)</td>
<td>$(2,769,446)</td>
</tr>
<tr>
<td>Meetings &amp; Tradeshow Expenses</td>
<td>$(1,029,538)</td>
<td>$(1,079,773)</td>
</tr>
<tr>
<td><strong>Total Expenses</strong></td>
<td><strong>$(3,955,412)</strong></td>
<td><strong>$(3,849,219)</strong></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Net Assets</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Net Assets, Beginning of Year</td>
<td>$3,047,656</td>
<td>$3,141,644</td>
</tr>
<tr>
<td>Net Operating Revenue</td>
<td>$149,675</td>
<td>$68,316</td>
</tr>
<tr>
<td>Investment in Check-off Program</td>
<td>$(66,659)</td>
<td>$(162,304)</td>
</tr>
<tr>
<td>Net Assets, End of Year</td>
<td><strong>$3,130,672</strong></td>
<td><strong>$3,047,656</strong></td>
</tr>
</tbody>
</table>

The 2015 figures reflect those in NCMA’s audited year-end financial statements. The 2016 figures are preliminary and subject to change pending audit.
“NCMA has provided an outlet for the industry to better understand the applications in which its members are involved. Technical and Marketing committees focused on Segmental Retaining Wall technology continue to help move the industry forward, including the recent release of the SRW Best Practices Manual.”
Paul Frankenberger PE, TenCate Geosynthetics
Board and Officers - 2016

**Chairman**
Sauter, Patrick • King’s Material, Inc. (IV) (2016)

**Chairman-Elect**
Berry, Steve • Oldcastle Architectural, Inc. (III) (2016)

**Past Chairman**
Bowen, Joseph • Mutual Materials Company (V) (2016)

**Region I**
Kennedy, Jack M. • York Building Products Company (2019)
McElwee, Greg • Cinder & Concrete Block Corporation (2017)
Quinn, Brendan • Ernest Maier, Inc. (2016)

**Region II**
Carlson, Michael S. • CEMEX (2019)
Hensley, Gary D. • Adams, An Oldcastle Company (2016)
Ortman, Tim • Oldcastle Architectural, Inc. (2017)
Rivers, Brantley • ACME Block & Brick, Inc. (2016)

**Region III**
Goldman, Robert V. • County Materials Corporation (2017)
Loris, Bruce • Oberfields LLC (2016)
Meade, William A. • Meade Concrete Products, Inc. (2018)

**Region IV**
Browning, Peter J. • Salina Concrete Prod., Inc., A Monarch Co. (2016)
Gartman, Timothy Ray • Antique Brick & Block (2019)
Watson, Ed • Acme Brick Company (2018)
Winegar, Darryl • Midwest Block & Brick, Inc. (2017)

**Region V**
Austin, Brian • Amcor, An Oldcastle Company (2016)
Bonnell, Phil • Basalite Concrete Products, LLC (2018)
Echternach, David A. • ORCO Block & Hardscape (2019)
Gibbel, Greg • The Quikrete Companies, Inc. (2017)

**Region VI**
Correia, Bobby • RINOX, Inc. (2017)
Hargest, Paul • Boehmers Operating Under/Hargest Blk Ltd (2018)
Neves, Tony • Brampton Brick Limited (2016)
Poirier, Marcus • Permacon Group (2019)

**Appointed Member**
Wilhelms, Mark • Midwest Block & Brick, Inc. (IV) (2016)

**AMD Board Representative**
Curtis, Kevin • Besser Company (2016)
McHugh, William • GCP Applied Technologies (2017)

**Market Segment Committee Chairs**
Bott, Timothy A. • Allan Block Corporation (2016)
Jenkins, Rocky • CEMEX (II) (2016)
Krouse, Dan • Boulder Creek Stone Products (IV) (2016)

**NCMA Staff Liaison**
Robert D. Thomas • President
2016 NCMA Officers

Pat Sauter
*King’s Material, Inc.*
2016 Chairman

Steve Berry
*Oldcastle Architectural, Inc.*
2016 Chairman-Elect

Joe Bowen
*Mutual Materials Company*
2015 Chairman

2017 Officers:
Chairman - Steve Berry, Oldcastle Architectural, Inc.
Vice Chair - Kent Waide, Ruby Concrete Company
Past Chair - Pat Sauter, King’s Material Inc.
Treasurer - Rich O’Connor, Taylor Concrete
NCMA Members

Producer Members
A. C. Krebs Company, Inc.
A. Duchini, Inc.
A. Jandris & Sons, Inc.
A-1 Block Corporation
ACME Block & Brick, Inc.
Acme Brick Company
Adams an Oldcastle Company
Allied Concrete Products, LLC
Amcon Concrete Products, LLC
Amcor an Oldcastle Company
Anchor an Oldcastle Company
Anchor Block Company an Oldcastle Company
Antique Brick & Block
Atlas Block Company Ltd.
Augusta Concrete Block Company
Barnes & Cone, Inc.
Barrasso & Sons, Inc.
Basalite Concrete Products, LLC
Beavertown Block Co., Inc.
Block USA
Blue Stone Block Supermarket, Inc.
Boehmers Operating Under Hargest Block Ltd.
Boxley Block LLC
Brampton Brick Limited
Brown’s Concrete Products Limited
Building Products Corp.
Calstone Company, Inc.
Canal Block
Capitol Concrete Products Company, Inc.,
A Monarch Company
Carlisle Cement Products Company, Inc.
Casey Concrete Ltd.
Cast-Crete USA, Inc.
CEMEX
Century Concrete Products Ltd.
Chandler Concrete Company
Cindercrete Products Ltd
Coastal an Oldcastle Company
Colorado Best Block
Concrete Products Co.
Concrete Products Limited (CP Masonry Limited)
Consumers Concrete Corporation
County Materials Corporation
Dagostino Building Blocks, Inc.
Day & Campbell Ltd.
Del R. Gilbert & Son Block Company, Inc.
Dolese Bros Co.
Doughty Masonry Center Ltd.
Duke Concrete Products
E. Dillon & Company
E. P. Henry Corporation
Eagle Bay Hardscape Products
Eastway Concrete & Block Inc.
Elston Materials, LLC
Ernest Maier, Inc.
Expocrete an Oldcastle Company
Featherlife Building Products
Fendt Builders Supply, Inc.
Fizzano Brothers Concrete Products, Inc.
Gagne & Son Concrete Block Company
General Shale Brick, Inc.
Genest Concrete Works, Inc.
Gerhold Concrete Company, Inc.
Gilbert Block Company
Glenwood Masonry Products
GMS an Oldcastle Company
Grand Blanc Cement Products, Inc.
H. O. Concrete Supplies Ltd.
Hagerstown Block Company
Headwaters Concrete Supplies
Hinkle Block & Masonry, LLC
Jewell An Oldcastle Company
Johnson Concrete Company, Inc.
Jolley Concrete Inc
Joplin Building Material Company
Kansas Building Products, A Monarch Company
King’s Material, Inc.
Kirkpatrick Concrete, Inc.
Lee Brick & Block
Lehi Block Company, Inc.
Lucisano Brothers, Inc.
Meade Concrete Products, Inc.
Medway Block Co., Inc.
Midland Concrete Products
Midwest Block & Brick, Inc.
Miller Materials an Oldcastle Company
Mutual Materials Company
National Block Company
Newtonbrook Block & Supply Co. Ltd.
Niagara Block, Inc.
Nicolock Paving Stones & Retaining Walls
Nitterhouse Masonry Products, LLC
Northfield an Oldcastle Company
Oaks Concrete Products
Oberfields LLC
Oldcastle Architectural, Inc.
Oneonta Block Company
ORCO Block & Hardscape
NCMA Members

Producer Members (continued)
Oregon Block & Paver Manufacturing
Parker Block Co Inc
Pavestone Company
Peerless Block & Brick Company
Permacon an Oldcastle Company
Phelps Cement Products, Inc.
Phillips Concrete Block Company
Preferred Materials, Inc. an Oldcastle Company
R. Ducharme, Inc.
RCP Block & Brick, Inc.
RI Lampus
Reading Rock, Inc.
Revels Block & Brick Co., Inc.
Riccobene Masonry Company, Inc.
Richvale York Block, Inc.
RINOX, Inc.
Ruby Concrete Company
Salina Concrete Products, Inc., A Monarch Company
Santerra Stonecraft
Saturn Materials, LLC
Shaw Brick
Show Low Block Co
Sierra an Oldcastle Company
Simcoe Block (1979) Limited
Smithstown Concrete Products Corp.
Snyder Brick & Block
Soil Retention Products, Inc.
Southland Brick & Block
Southwest Building Blocks
St. Vrain Block Company
State Block, Inc.
Stocker Sand & Gravel Company
Sunroc Corporation
Superior Block Corporation, a Glenwood company
Superior Concrete Block Company
Superlite an Oldcastle Company
Taylor Concrete Products Inc
TCC Materials
Techo-Bloc Corp.
Texas Building Products, Inc.
The Concrete Service Inc
The Quikrete Companies, Inc.
Tidewater Block, LLC
Titan Block
Trenwyth Industries, Inc an Oldcastle Company
Tristar Brick & Block Ltd.
V J Rice Concrete Ltd.
V. Zappala & Company, Inc.
W. W. Thompson Concrete Products Company
Watkins Concrete Block Company, Inc.
Western Materials, Inc.
White Block Company, Inc.
Willamette Graystone
Willocks Brothers Company, Inc.
York Building Products Company

Associate Members
ACM Chemistries, Inc.
Advance Testing Company, Inc.
Advanced Concrete Technologies, Inc.
Alabama Pallets
Allan Block Corporation
Anchor Wall Systems, Inc.
Argos USA
BASF Corporation
Besser Company
Billy Wauhop and Associates, LLC
Buildex, Inc.
CAD BLOX, LLC
CarbonCure Technologies
Cargill, Inc.
Carolina Stalite Company
CEMEX USA Corporate Office
cfFOAM, Inc.
CHRYSO, Inc.
Columbia Machine, Inc.
Concrete Block Insulating Systems, Inc.
Continental Cement Company, LLC
CornerStone® Wall Solutions, Inc.
D & M Welding Company
DiGeronomo Aggregates LLC
ESSROC Italcementi Group
Europa Architectural Stone, Inc.
EverLoc Retaining Walls
Ewing Irrigation
GCP Applied Technologies
Giant Cement Company
GMS Molds
Headwaters Resources
Huntsman Pigments and Additives / Davis Colors
Hydraulic Press Brick Company
Industrial Services International, LLC
Innovative Concrete Development Corporation
iwi group, LLC
Johnson Gas Appliance Company
Keystone Retaining Wall Systems, LLC
KOBRA Molds, LLC.
Krete Curing Systems, Inc.
Krete
NCMA Members

Associate Members (continued)
LANXESS Corporation
Lehigh Cement Company (North Region)
Marcotte Systems
MASA
Mixer Systems, Inc.
Mortar Net Solutions, Inc.
NCFI Polyurethanes
Pathfinder Systems/Tiger/MERTS
Polytek Development Corp.
POYATOS, LLC.
PROSOCO, Inc.
Rampf Molds Industries, Inc.
Rekers (NA) Inc.
RidgeRock Retaining Walls, Inc.
Risi Stone Systems
Rockwood Retaining Walls, Inc.
Rosetta Hardscapes, LLC
Sika Corporation
Solidia Technologies, Inc.
Solomon Colors, Inc.
SPEC MIX®, Inc.
SRW Products, Inc.
St. Marys Cement, Inc. (U.S.)
Standley Batch Systems, Inc.
Strata Systems, Inc.
TEKA North America, Inc.
TenCate Geosynthetics
Tensar International Corporation
Texaloy Foundry Company, Inc.
The Euclid Chemical Company
TOPWERK America Ltd.
Trinity Lightweight
VERSA-LOK Retaining Wall Systems
Westblock Systems
Wire-Bond

SRW Contractor Members
5280 Civil Construction
A & N Lawn Service, Inc.
Acacia Scapes LLC
Austin Ganim Landscape Design, LLC
Becher-Hoppe Associates, Inc.
Bluestone Landscapes
Cribley Enterprises, Inc.
Cutting Edge Lawn & Landscapes, Inc.
Dalzell Design Landscaping LLC
David J. Frank Landscaping Contracting, Inc.
Earth and Turf Landscaping
Exeter Land Contractors, Inc.
Farda Landscaping & Excavating
Gageco, Inc.
Global Stability, LLC
Grass Masters, Inc.
Greenmark Landscaping & Development, Inc.
Griffith Brothers, Inc.
GroundTec, Inc.
Halian & Associates Landscapes
Interstate Landscape Company, Inc.
JL Theis, Inc.
Kimicata Brothers, Inc.
Kirkwood Community College
Merrill Quality Landscapes
Metro Landscape & Construction, Inc.
Mid Atlantic Enterprise, Inc.
Mill Stream Landscapes
Morgantown Masonry and Drainage
Mountain Top Landscaping
Murotek Design + Build Corp
Outdoor Escapes Grounds Management
PaverScape, Inc.
Pepper’s Plants & Landscapes
Prestige Design and General Contracting, Inc.
Race Engineering & Associates
Raymond Brothers Landscaping, Inc.
Reichle Brothers
Sclafani Brothers Construction, Inc.
SES Construction, Inc.
Shamgar, Inc.
Shearon Environmental Design Company
Southside Land Management, LLC
South-Side Lawn & Landscape
Straight Line Construction
Sweeney Company, LLC
The Brick Doctor, Inc.
Tomlinson Bomberger Lawn Care, Landscape & Pest Control
Total Lawn Care of Pontotoc, LLC
Vermont Stone, LLC
Vive Exterior Design, LLC
Waller Pavers, LLC
Watson Farms, LLC

International Members
ATCO Concrete Products N.V.
Bestcrete
Bierman’s Concrete Products Ltd
C L Flowers & Sons Ltd
Katsura Machine Company
NCMA Members

International Members (continued)
KB-Blok System, S.r.o.
Khaleeg Factory for Natural Stone Co.
S.A.L. Trading Limited
S-BIC Company Ltd
Tiger Machine Company Ltd.
Unison Corporation
Yapi Merkezi Insaat Ve Sanayi A. S.
Sultanbeyli Subesi
Yonezawa Industry Company Ltd.

CM Affiliate Members
ANPEL Laterlite SPA
Bowser Morner Testing Laboratories
Camosse Masonry Supply
Concrete Products Group, LLC
Conway Block and Brick
Delaware Valley Masonry Institute
Meetinghouse Business Center
Earth Wall Products, LLC
ECS Mid-Atlantic, LLC
Graystone Block Company, Inc.
Ground Engineering Consultants, Inc.
Hunt Country Masonry, Inc.
Jonel Engineering, Inc.
L.F. Jennings, Inc.
Masonry & Ceramic Tile Institute of Oregon
Masonry Contractors of New Jersey
Masonry Institute of America
Masonry Institute of Southern Illinois
Masonry Institute of St. Louis
Phoenix Paver Manufacturing, LLC
Skinner Masonry
United Employment Group, Inc.

MVMA Producer Members
Anatoliy Stone Products
Boral Stone Products
Boulder Creek Stone Products
Creative Mines, LLC
Environmental StoneWorks
Heritage Stone By ProVia
Horizon Stone
Lone Star Stone
Nitterhouse Masonry Products, LLC
Norse Building Products, Inc.
Prestige Stone Products, LLC
RenoStone
Sunset Stone
Veneerstone

MVMA Associate Members
Carolina Stalite Company
ClarkDietrich Building Systems
LATICRETE International, Inc.
National Gypsum
Plastic Components, Inc.
Polytek Development Corp.
Smooth-On Incorporated
SPEC MIX®, Inc.
## Staff

### Executive
- Bob Thomas

### Administration
- Larry Medley
- Rich Gemelaris
- Al Petronio
- Celeste Chatman

### Engineering
- Jason Thompson
- Gabriela Mariscal
- Craig Schriner
- Brian Roye

### R&D Lab Staff
- Doug Ross
- Tim Jones
- Amber Edmonds
- Sam Phillips
- Giancarlo Pereira

### Business Development
- Nick Lang
- Clare Ramminger
- Daniel Redfern

### Meetings/Conventions
- Debbie Morris
- Denise Sheehan

### Membership
- Carrington Blencowe
- Miranda Knipple
- Mahsheed R Ferdowsyan
- Ella Krupa

### Department Descriptions
- **Management**
- **Government Affairs**
- **Accounts Payable/Receivable**
- **Financials**
- **NCMA Foundation**
- **Building Codes + Standards**
- **Design + Construction**
- **Technical Publications**
- **Tech Calls/Inquires**
- **Research**
- **Testing**
- **Testing Education**
- **Education & Certification**
- **Publications Resources**
- **Communications & Marketing**
- **Meetings & Events**
- **Membership**
- **Administrative Support**